PRODUCT SPECIFICATION

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			APPROVED	CHECKED	WRITTEN
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A2	ADD THE BOM	2019.03.04	*Jack Yin*	*Diankui Wan*	*Xi Chen*
A1	REVISE	2012.08.07			
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REV.	DESCRIPTION	DATE	DOCUMENT NO: PS-2541-004		

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1.SCOPE:

This specification covers the requirements for product performance of 2.54mm pitch wire to board or board to board connector series.

2.PART NAME & PART NUMBERS

Part name	Part number
Housing	A2541H A2541H-2 A2541H-N A2541H-N-2 A2541HT(A)
Terminal	A2541-T A2541M-T
Wafer	A2541WV(-2) A2541WR(-2) A2541HWV(-2) A2541HWR(-2)
	A2541WV-S(-2) A2541WR-S(-2) A2541HWV-S(-2) A2541HWR-S(-2)
	A2541WVE-3 A2541HWRE-3 A2541WVU

3. CONSTRUCTION. DIMENSIONS . MATERIAL & SURFACE FINISH

Construction and dimensions shall be in accordance with the referenced drawings.
Material and surface finish shall be as specified below.

Part name		Material	Surface finish
Housing		PBT	UL94V-0
Terminal		Brass/Phosphor bronze	Gold over Nickel/Tin over Nickel
Wafer	Post	Brass	Gold over Nickel/Tin over Nickel
	Body	PBT/Nylon 6T/Nylon 9T	UL94V-0

4. RATINGS & APPLICABLE WIRES

Item	Standard		
Rated Voltage (max.)	250V AC DC		Insulation O.D. 1.63mm (max.)
Rated Current (max.) and Applicable Wires	AWG #22	3.0A AC DC	
	AWG #24	3.0A AC DC	
	AWG #26	1.8A AC DC	
Ambient Temperature Range	-40℃~105℃*		

*: Including terminal temperature rise

5. PERFORMANCE

5.1 ELECTRICAL PERFORMANCE

Test Description		Procedure	Requirement
5-1-1	Contact Resistance	Mate connectors, measure by dry circuit, 20mV max. 10mA. (Based upon JIS C5402 5.4)	20mΩ max.
5-1-2	Insulation Resistance	Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon JIS C5402 5.2/MIL-STD-202 Method 302 Cond. B)	1000MΩ min.
5-1-3	Dielectric Withstanding Voltage	Mate connectors, apply 1500V AC (rms) for 1 minute between adjacent terminal or ground. (Based upon JIS C5402 5.1/MIL-STD-202 Method 301)	No Breakdown

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5.2 MECHANICAL PERFORMANCE

Test Description		Procedure		Requirement
5-2-1	Insertion & Withdrawal Force	Insert and withdraw connectors at the speed rate of 25 ± 3mm/minute.		Mating Force: 0.6kgf Max per circuit Unmating Force: 0.02 Kgf Min per circuit
5-2-2	Crimping Pull Out Force	Fix the crimped terminal, apply axial pull out force on the wire at the speed rate of 25 ± 3mm/minute. (Based upon JIS C5402 6.8)	AWG #22	4.0kgf min.
			AWG #24	3.0kgf min.
			AWG #26	2.0kgf min.
5-2-3	Terminal Insertion Force	Insert the crimped terminal into the housing at a constant speed of 25±3mm per minute.		1.5kgf max.
5-2-4	Terminal/Housing Retention Force	Apply axial pull out force at the speed rate of 25 ± 3mm/minute on the terminal assembled in the housing.		2.0kgf min.
5-2-5	Pin Retention Force	Apply axial push force at the speed rate of 25 ± 3mm/minute.		1.0kgf min.
5-2-6	Durability	When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute.	Contact Resistance	40mΩ max.
5-2-7	Vibration	Amplitude: 1.52mm P-P Sweep time: 10-55-10 Hz in 1 minute Duration: 2 hours in each X.Y.Z. axes (Based upon MIL-STD-202 Method 201A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Discontinuity	1μsec. max.
5-2-8	Physical Shock	490m/s² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon JIS C0041/MIL-STD-202 Method 213B Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Discontinuity	1μsec. max.

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5.3 ENVIRONMENTAL PERFORMANCE AND OTHERS

Test Description		Procedure		Requirement
5-3-1	Temperature Rise	Carrying rated current load. (Based upon UL 498)	Temperatur e Rise	30°C max.
5-3-2	Heat Resistance	105 ± 2°C, 96 hours (Based upon JIS C0021/MIL-STD-202 Method 108A Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-3	Cold Resistance	-40 ± 3°C, 96 hours (Based upon JIS C0020)	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-4	Humidity	Temperature: 40 ± 2°C Relative Humidity: 90 ~ 95% Duration: 96 hours (Based upon JIS C0022/MIL-STD-202 Method 103B Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Insulation Resistance	100MΩ min.
			Dielectric Withstandin	Must meet 4-1-3
5-3-5	Temperature Cycling	5 cycles of: a) - 55°C 30 minutes b) +85°C 30 minutes	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-6	Salt Spray	24 hours exposure to a salt spray from the 5 % solution at 35 ± 2°C. (Based upon JIS C0023/MIL-STD-202 Method 101D Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-7	SO_2 Gas	24 hours exposure to 50 ± 5ppm. SO_2 gas at 40 ± 2°C.	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-8	NH_3 Gas	40 minutes exposure to NH_3 gas evaporating from 28% Ammonia solution.	Appearance	No Damage
			Contact Resistance	40mΩ max.
5-3-9	Solderability	Soldering Time: 3~5 sec. Solder Temperature: 240 ± 5°C	Solder Wetting	95% of immersed area must show no voids, pin holes
5-3-10	Resistance to Soldering Heat	Normal materials Soldering Time: 3~5 sec. Solder Temperature: 250 ± 5°C High temperature resistant materials Soldering Time:3~5 sec. Solder Temperature: 260 ± 5°C	Appearance	No Damage